

# From Simple to Simply Sublime

Stables, Arenas  
and  
Facilities



75973  
52' x 146' personal stable complex  
Cleves, OH

**LESTER**  
BUILDINGS

LESTERBUILDINGS.COM





As the new day dawns you feel the rising sun begin to chip away at the morning fog. It's just you and your horse, the air so still that you can almost hear the promise of the day rushing toward you. And it doesn't matter where your passion for horses takes you — to the trail, to the track, to the jumps or the show arena — it's a passion that others simply cannot truly understand. It's a passion all your own.

It follows then, that when it's time to choose the right equestrian facility for you and your animals, you won't leave the decision to chance or to just any building company. You don't have to. You can contact your local Lester Buildings independent dealer. Years of manufacturing experience combined with your dealer's equestrian knowledge provides you the expertise necessary to deliver a high-quality equine facility every time.

Few building projects can compete with equestrian facilities for the very personal and complex nature of their design. Indeed, they often require the combining of stalls, riding arenas and living quarters. This can overwhelm many but not those who live and breathe the same passion as you . Someone like your Lester Buildings dealer.

Whether you are considering a standard package, custom design, restoration or retrofit of an existing building, Lester can provide an economical and efficient structure to fit your individual needs.

Your pride in your way of life is reflected in the way you care for your animals as well as in your choice of building design. When you're ready to make your dream a reality, it makes sense to consider a Lester — for its flexibility, for its performance and for how it reflects on you.



# Make Your *Dreams* A Reality



Starting with your own individual needs and personal touch, a plan will emerge that takes other important factors into consideration, such as the comfort and welfare of your horses, as well as the convenience and safety of everyone caring for the animals. From start to finish, you'll enjoy the confidence of knowing that Lester® buildings have a remarkable tradition of dependability — shaped by a “no shortcuts” engineering and manufacturing philosophy.





*Y*ou want your building to be a personal reflection of your pride and passion. Lester delivers with structures that feature the ultimate in exterior and interior design flexibility. You can be sure that with nearly 60 years of experience, Lester will have a wide range of designs, layouts and optional trim packages for you to base your own plans upon.

# Flexibility in Design Options



210384  
40' x 60' x 10'  
Delano, MN



The monitor roof provides ventilation, ambient lighting or storage space over the center alley.

210384  
36' x 60'  
Erie, MI



A rustic, western-style feel is easily achieved with a "timbered" stable entrance.

92113  
60' x 220'  
Denver, CO



*"My facility was started at the end of April and I was up and running, with horses, by July 1. I couldn't believe it would go up that fast. How could it, especially this size of a building. But it did just perfectly ...and everything is so functional and high quality!"*

— MARCI HANNA







Main photo: Steeper pitches and hip-valley roof lines result in a more distinctive design.

91921  
36' x 196' stable with 72' x 200' arena  
Swope Park, Kansas City, MO



Gable styles are affordable, yet striking.

82082  
30' x 82'  
Warrenton, VA



Lester designs can be adapted for a variety of commercial uses.

81743  
32' x 84'  
Myersville, MD



Entrance canopies are convenient, shady and aesthetically pleasing.

110547  
40' x 60'  
St. Croix Falls, WI



Even the simplest hobby barn can reflect your individuality – like this one with its double-porches.

76601  
36' x 48'  
Wentzville, MO



*Y*ou want your building interiors to be functional and efficient, yet refined. From the casual and convenient lounge/viewing room to the durable and flexible design of Lester stalls, you can be sure that the interior design and construction of Lester stall barns will create the most comfortable, efficient and safe working environment possible.

A fully-lined stable provides year-round comfort for you and your animals.



Lofts, over all or parts of the stable, provide convenience and functionality as storage or usable space.



# Refined Interiors that Work Hard too!

Tack rooms can provide the ultimate canvas for your individual needs and tastes.



Wash stalls are constructed of CuNap-treated (.075 pcf copper naphthenate) tongue and groove Southern Yellow Pine or fiberglass reinforced plastic (FRP) — your choice.



Stalls may be finished in a variety of options such as grooved wood paneling.





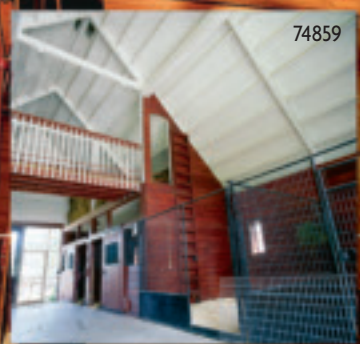
91921

You may wish to reserve a special area for a private den or office.



74823

Lester stalls are made of durable Southern Yellow Pine and optional removable partitions can easily convert the stall into a spacious foaling area.



74859

Loft design is limited only by your creativity.



74823

For larger operations, a lounge combined with a viewing area can provide the best use of space.



When you think of riding arenas, you naturally think of expansive, unobstructed space. That's when you should think of Lester with its wide array of clearspan arenas with widths up to 100!\*

The most common design, the Lester Uni-Frame® I, provides unsurpassed structural integrity and, of course, a comfortable, spacious domain to roam to your heart's content! Lester arenas provide a well-lit and ventilated home for your animals, comfortable in winter and summer.

Ventilation systems include a combination of soffit and continuous vented ridge that can be augmented by attractive cupolas and commercial venting systems.

Heavy-duty fiberglass roof insulation is typically added to the roof design to help prevent condensation and to allow the ventilation system to remove "heat" moisture produced by your horses.



310363



91921

Spacious viewing rooms provide a quiet, comfortable perspective of arena activity.



72985

A smaller arena may be more appropriate for your needs.

\* Knee braces may be required under certain design conditions.



# Arenas

## Large and Small



Tapered arena guards provide a safer interior perimeter for horse and rider.

Lined arenas provide comfortable riding conditions 365 days a year. The Lester system provides just the right combination of insulation and ventilation options for maximum energy savings. If you're planning to build an arena in a northern region of the country or in an area of extreme heat, a lined Lester equine arena is something you may want to consider.



More than anything, equine enthusiasts enjoy using their creativity to bring their dream structures to complete fruition. If you can visualize it, you should be able to find an accessory option to bring it to life. Lester equine structures are supported by a broad list of options and accessories to trim your structures out to your exact tastes.



The Signature dutch door's frame and background panel are available in 16 standard Lester colors resulting in 256 possible door color combinations to choose from!

The Filly sliding door is just one of three unique door designs that can provide a real touch of class to any structure!

116704  
38 x 72 x 12  
Gambrel-style 8-stall barn  
Watertown, MN



Open front run-in shelters protect your animals from the weather.

An inviting home-like appearance can be achieved with a fenced porch combined with the right combination of doors and windows.





# Visualize then Accessorize!

Top your structure off with color-coordinated cupolas that range from standard metal-louver styles to custom designs and materials.



Lester Buildings feature unprecedented color coordination options — from the number of colors to the areas they can be applied. For instance, all sixteen Lester colors are available on all Lester Uni-Rib™ roof and side panels, trims and flashings but ALSO on walk doors, window trim and Signature Equine Line horse equipment!

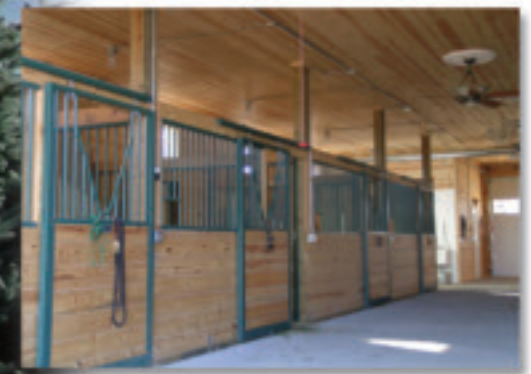
## Industry - Leading Online Building Pricing!

Get a head start on your building plans by using Lester Buildings online pricing! Just go to [www.lesterbuildings.com](http://www.lesterbuildings.com) and enter your zip code and county in the **eBuildings** portal.

With a few clicks, you can browse, accessorize, color-coordinate and price your equestrian stable or arena — in the comfort of your home, office or wherever you might be on the internet! Lester is the only company in the industry that provides this kind of interactive and real-time online building pricing service!



Signature horse stalls feature one-inch-diameter, 14 gauge tube stock for a safe environment for your animals and beautifully-milled 2x8 tongue & groove #1 prime southern yellow pine.





## A Secure Investment

It seems like anyone with a source for wood and a hammer can claim to be your “expert” equestrian builder. But how many have nearly 60 years of experience, financial stability and an unmatched record of structural integrity — all combined with a grasp on the very special needs of the equestrian lifestyle? Only Lester Buildings.

Lester builders understand what’s important to the equestrian way of life. Things like the need for real, patient listening to intensely-felt convictions. The ability to offer real solutions in an environment in which the animal is often considered “part of the family.”

This knowledge and understanding is further augmented by Lester’s commitment to quality and structural integrity. A commitment reflected in tangible details such as standard steel sliding doors, Uni-Frame® technology, finger-jointed, factory-assembled columns, roof purlins set in steel pockets, Southern Yellow Pine for most structural components and the standard use of screw fasteners on roof and sidewall panels and more. And to complete the commitment — a full manufacturer’s warranty is included.

For that special level of peace of mind — from the germination of your building dream to the final installation of doors and windows — consider a Lester building solution. It’s a secure investment!



**lesterbuildings.com**  
email: [info@lesterbuildings.com](mailto:info@lesterbuildings.com)  
**Toll free 800-826-4439**

### Regional Service Centers

Main & Western Region Office  
1111 2nd Avenue South  
Lester Prairie, MN 55354  
320-395-2531

Central Region Office  
890 West State Street  
Charleston, IL 61920  
217-348-7676

Eastern Region Office  
276 Woodbine Road  
Clear Brook, VA 22624  
540-665-0182

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Some buildings pictured may feature optional components.

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